#### Multidisciplinary Aspects of Developing Small Sensing Devices for Monitoring Chemicals and Biochemicals

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Plasmonic Gas & Solution Sensing



Electrochemical DNA-Based Monitoring

small device platforms, nanomaterials, temperature variation

## National Institute of Standards and Technology (NIST)



#### **Contributors to efforts at NIST:**

#### **Materials**

#### **Platforms**

Kurt Benkstein Carlos Martinez\* Josh Hertz\*

John Suehle Mike Gaitan Richard Cavicchi

#### Gas Sensing

Doug Meier\* Phil Rogers\* Barani Raman Tekin Kunt Yangyang Zhao

#### **Biosensing**

Charles Choi\* Herman Sintim Zuliang Shen Sarah Robinson

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## **Growing Demand for Sensors: Examples**

Motion iPhone and characterization Accelerometer Contextual tablet apps, Magnetometer awareness Personal health & Gyro wearables fitness **Ambient Light** Smart TV remote controller Proximity Gestures Pressure Sensor-aided navigation Touch 24 **Biometrics &** Haptics fingerprint O CPhone + wakeup/unlock Fingerprint Heart rate & blood 0 9 Health sugar monitors CO / pollutant Environmental detector UV & RGB Multi-media ideo/camera/audio Humidity **Touch detection** Fitbit Microphone Haptic feedback **Building floor** detection

- Electronics/interfacing/communication components are much more mature (low \$\$)
- <u>Physical sensing</u> is more prominent in commercial devices easier (fewer degrees of freedom)
- Need good sensor devices for <u>chemicals/biochemicals</u> reliable "chemical signals"

chemical/biochemical interactions produce a richness that is much more challenging (sensitivity, interferences)



## **Microdevice Sensing Technology**

#### device-based electronic sensing can add convenience at low cost



Themes



• Functional microplatforms

- Integrated nanomaterials for transduction
- Signal processing of data streams
- Operational concepts and enabling technology

## **Bio-Inspiration for Chemical Detection**

#### Insects









tracking low molecular conc's.of target molecules to locate food or a mate

reliable detection of drugs, explosives and disease [not overly convenient or network friendly]

evolutionary success (biological olfaction) challenges "electronic noses" (artificial olfaction)



"system" is sensitive and fast



## **Measurement Choices: Sensors vs Instruments**

#### Instruments

*larger, more expensive, "gold standard"* 

**Direct** measurement of chemical target

Mass spectrometry IR-vis-UV/fluorescence spectroscopy photo-electron spectroscopy

NMR spectroscopy



#### **Sensors**

smaller, cheaper, less precise, screening/networks

Indirect detection of chemical target

Electrochemical

Colorimetric/Opto-chemical

Bio-molecular (assays)

**Solid State** 



< 1 cm, \$10s to \$100s

effects from interactions

lock and key





## **Multidisciplinary Research**

#### Chemistry

- kinetics, thermodynamics
- surface reactions
- etching/micromachining reactions

#### **Physics**

- semiconductor/insulator properties
- electron transfer

#### Engineering

- design and fabrication of microdevices
- testing equipment





#### **Materials Science**

- thin films
- nanomaterials

#### Math

- data collection
- signal processing

#### Biology

- biomolecule binding
- medical screening

## Outline

## Chemiresistor Array

application-adaptable gas sensing



100 μm elements

## Plasmonic Optical Sensor Platform

gas-phase and condensed-phase sensing

## Microscale Electrochemical Device

biochemical characterization

DNA on 500 µm working electrode









## Chemical Sensor Array Concepts: Adaptable Platform

#### **Solid State Chemiresistor Devices**

gas-induced changes in electrical conductance

- semiconducting oxides
- conducting polymers
- chemical and electronic modifiers
- nanotextured and nanostructured films

#### **Materials**



T<sub>5</sub>

Substrate

#### **Operating Temperature T<sub>n</sub>(t)**

T<sub>6</sub>

T3

materials-dependent and temperature-dependent

- adsorption f<sub>1</sub>(T)
- desorption f<sub>2</sub>(T)
- coadsorbate reactions f<sub>3</sub>(T)

T(t) programming controls these phenomena in time

approach produces <u>analytically rich datastreams</u> and allows a <u>tunable technology</u> for varied applications

## **Chemiresistive Sensing: Mechanistic Effects**



- Oxygen vacancy defects set base conductance levels for oxide films
- Surface charge transfer to bonded adsorbates
- Adsorbates react to control adsorbed oxygen (air background)

T and microstructure are critical to transduction/performance (chemical and electronic interfacial properties)

sensitivity, selectivity, stability, speed



## **Approach: Trace Detection in Varied Backgrounds**

#### tunable microsensor arrays

- MEMS platforms
- robust chemiresistive nanomaterials
- surface and sensor science
- advanced signal processing









independent chemiresistive **MEMS** microhotplate array elements



**Temperature Programmed Sensing (TPS)** 



large T(t) databases from "virtual sensors"



target detection/recognition/monitoring



## **Microhotplate Platforms for Chemiresistive Sensing**



#### Functionality

#### Features

- T measurement and control
- electrical characterization

- 20 °C to 500 °C; (~ 20 °C per mW)
- capable of heating rates of 10<sup>5</sup> 10<sup>6</sup> °C/s
- CMOS design rules

replication to 16-element array



multi-channel electronics used for operation & data collection



packaged device

## **MEMS Platform Fabrication**

### **Processing Steps**

- Design of multilevel mask set\*
- Fab run at Si foundry
- Dicing of wafer and/or die
- Si etch "micromachining"
- Post-processing (e.g. contacts)
- Mounting/wirebonding
  - \* CMOS design rules

15 mm x 15 mm die with multiple micohotplate-related designs

75 die on 6" wafer (~ 1500 array devices)



**Top-Surface Si Micromachining** 

#### NIST

## **Film Deposition and Processing Methods**

## **Local Heating**

- Thermally-activated CVD
- Sol-gel, suspension drying
- Annealing
- Thermal lithography
- Thermally-assisted imprinting

## **Local Potential Control**

• Addressable electrochemical or electrophoretic deposition

## Masking







## Micro-Dispensing (pipetting)



all processing done after etching and packaging (to avoid etchants and to use electrical contacts)

S. Semancik and R. E. Cavicchi, Accounts of Chemical Research 31, 279-287

## **Examples: Integrated Nanostructured Materials**

WD7

#### **High Area and Nanoparticle Materials**



SnO<sub>2</sub> thin film



Sb:SnO<sub>2</sub> nanopaticle microshells

"Fast" Nanostructured Polymers

#### Nanowires, Nanorods and Nanotubes





ZnO rods

WO<sub>3</sub> wires

CNTs



SnO<sub>x</sub> nanowires







Journal of Nanoparticle Research 8, 809-822

## **Temperature in Gas-Phase Chemical Sensing**



 $\mathbf{S} = \mathbf{f} (\mathbf{T}, \boldsymbol{\Theta})$   $R_{ad} = \frac{d\Theta}{dt} = \frac{s_0}{N_{\text{max}}} \cdot f(\boldsymbol{\Theta}) \cdot \frac{P}{\sqrt{2\pi m k T}} \cdot e^{-\frac{E_{ad}}{kT}}$   $\mathbf{R}_{\text{des}} = \begin{bmatrix} -\frac{d\Theta}{dt} = v_x \cdot \boldsymbol{\Theta}^x \cdot N_{\text{max}}^{x-1} \cdot e^{-\frac{E_{des}}{kT}} \end{bmatrix}$  Kaus Christmann

Sticking coefficient, adsorption and desorption rates - enable interesting operating modes when platforms have *time constants in ms range* 

#### (Chemiresistive Sensing)

## **Higher Dimensionality: Temperature Programmed Sensing**



## **Single Microdevice Sensing**

With fast temperature modulation, what discrimination can be accomplished?



TPS-based operation of a single sensor (SnO<sub>2</sub> film + ~20A annealed Pd)

Challenge – discriminating 2 similar chemicals



alcohol vapors in air

How should the temperature of the microsensor be varied to best discriminate between the two alcohols?

Let the sensor LEARN the answer .....



## Learning about the Sensor's Response vs T

#### using semi-random response information to aid discrimination



Measured response (for ethanol)

*Temperature can be flexibly programmed to vary between ~ 20 °C and 450 °C* 

Random jumps were found to be too erratic but 10 points along randomly generated T slopes worked well, with T reset period ~ 300 ms

T. A. Kunt, T. J. McAvoy, R. E. Cavicchi and S. Semancik, Optimization of temperature programmed sensing for gas identification using micro-hotplate sensors, (Sensors and Actuators B 53, 24-43)



## **Predicted Response/Measured Response Comparisons**

T. A. Kunt, T. J. McAvoy, R. E. Cavicchi and S. Semancik, Optimization of temperature programmed sensing for gas identification using micro-hotplate sensors, (Sensors and Actuators B 53, 24-43)



(Minimum discrimination time for these alcohols: ~ 2.2 sec)

[with rich data and PCA/LDA can do mixtures]



parametric pulsed-ramp programs employed for elements with 3 types of sensing films

locate <u>high-value portions of</u> <u>TPS datasets</u> via linear discriminant analysis (LDA) cluster separability and biplots

## **Systematic Data Acquisition**

#### for development of application-optimized T programs





## Signal Processing Methods (AI/ML)

#### methodology for extracting best analytical information

**Recognition Classifiers** 



**Dimensionality Reduction and Data Preprocessing** 

Principal component analysis (PCA) Linear discriminant analysis (LDA) Baseline correction



New Techniques for Improving Robustness

Bio-inspired signal processing – Hierarchical Recognition Method Event Detection



## **Pruned Optimization Programs/Resulting Performance**





22-second programs covering2 bases and a variety of pulsedexcursions





Taking things a bit further -

toward a hierarchical/bioinspired method for dealing with different types of chemicals





16 materials (2 copies of 8 films) temperature ramped from 50 to 500 ° C (in 1 ° C increments) 16 materials x 450 temperatures = 7200 psuedo-sensors

> For detecting compounds trained on, and "classifying" the class of unknowns



## **Recognize Trained Analytes/Classify Unknowns**



## **Optimized Analytical Answers from Rich Database**



-0.25

Analytical Chemistry 80, 8364-8371

## **New Signal Processing Approaches - Hierarchy**



- good recognition of specific compounds
- chemical classification of (untrained) unknowns



method automatically avoids data regions where significant drift occurs

## Adaptability and Tunability with Common MEMS Platform



nanomaterials with varied compositions and morphologies





testing facilities

TICs phosphonates volatile organics breath biomarkers



## Some Chemicals and Interferences Tested with NIST Conductometric Microsensor Technology

Volatile Organic Compounds		Chemical Warfare Simulants & Agents		
Acetone	C <sub>3</sub> H <sub>6</sub> O	Vap.Press@25°C(torr)		
Benzene	C <sub>6</sub> H <sub>6</sub>	CEES	C₄H <sub>9</sub> CIS	3.4
Carbon Monoxide	CO	DFP	$C_6H_{14}FO_3P$	0.579
Carbon Tetrachloride CCl₄		DMMP	$C_3H_9O_3P$	1.2
Chloroheptane	C <sub>7</sub> H <sub>15</sub> Cl	GA	$C_5 H_{11} N_2 O_2 P$	0.07
Dichloromethane	CH <sub>2</sub> Cl <sub>2</sub>	GB	C₄H <sub>10</sub> FO₂P	2.9
Ethanol	CH <sub>3</sub> CH <sub>2</sub> OH	HD	C <sub>4</sub> H <sub>8</sub> Cl <sub>2</sub> S	0.11
Hydrogen	$H_2$			
Methanol	ĊH₃OH	Toxic Industrial Chemicals		
Naphthalene	$C_{10}H_8$	Acrylonitrile	C <sub>3</sub> H <sub>3</sub> N	107.8
Trichloroethylene	CHCICCI <sub>2</sub>	Ammonia	NH <sub>3</sub>	>760
-	-	Arsine	AsH <sub>3</sub>	>760
and others		Formaldehyde	CH₂Õ	>760
		Hydrogen Cyanide	HCN	≈760
		Methyl Isocyanate		348
		Parathion	C <sub>10</sub> H <sub>14</sub> NO₅PS	7.4
		and others		

Detection at ppm concentrations has been demonstrated for ALL analytes; ppb (and high ppt) sensitivity has been demonstrated for some compounds.





## **Preliminary Efforts: Medical Breath Analysis**

#### acetone (diabetes) in synthetic breath

![](_page_30_Figure_2.jpeg)

![](_page_30_Figure_3.jpeg)

IEEE Sensors Journal 10, 137-144

SnO<sub>2</sub> film + Sb:SnO<sub>2</sub> microshell film in TPS mode

multielement TPS with training and testing for 0,1, 2 or 3 target analytes (*biomarkers for diabetes, renal issues*) in synthetic breath

[3 materials, 18 ramp T, 2 base T]

Rogers, Benkstein, Semancik, Analytical Chem. 84, 9774

(machine learning)

![](_page_30_Picture_9.jpeg)

![](_page_30_Picture_10.jpeg)

## **Other Enabling Technical Features**

- Efficient Materials Studies/Optimization combi-array processing/performance evaluations
- Integration of Support Functions CMOS-based on chip electronics; coupled microfluidics
- Reliability/Longevity

improved materials & contacts, "delayed activation" replacement within deployed devices

![](_page_31_Picture_5.jpeg)

Monolithic Devices & Electronics

#### Array-Based Materials Studies

No deposition (T too low)

![](_page_31_Picture_9.jpeg)

![](_page_31_Picture_10.jpeg)

Precursor: Ti(NO<sub>3</sub>)<sub>4</sub> at 35  $^{\circ C}$ Pressure: 0.5 Torr Flow: 0.9 sccm Argon 300 s deposition time

#### "Delayed Activation"

2ล

 $2\mathbf{b}$ 

Π

Microanalytical Systems

![](_page_31_Picture_14.jpeg)

![](_page_31_Picture_15.jpeg)

![](_page_31_Picture_16.jpeg)

## Outline

Chemiresistor Array

application-adaptable gas sensing

![](_page_32_Picture_3.jpeg)

100 μm elements

![](_page_32_Picture_5.jpeg)

gas-phase and condensed-phase sensing

## Microscale Electrochemical Device

biochemical characterization

DNA on 500 µm working electrode

![](_page_32_Picture_10.jpeg)

![](_page_32_Picture_11.jpeg)

![](_page_32_Picture_12.jpeg)

![](_page_32_Picture_13.jpeg)

380 nm features

## **Nanoengineered Materials for Photonic Sensing**

![](_page_33_Figure_1.jpeg)

#### **Sensing Signals**

Surface-Enhanced Raman Scattering (SERS) Localized Surface Plasmon Resonance (LSPR) – capture affinity

## NIST

## **Nanodome Array Fabrication**

#### Nanoreplica Molding Process

![](_page_34_Figure_2.jpeg)

array on flexible polyethylene terephthalate substrate (PET)

![](_page_34_Picture_4.jpeg)

![](_page_34_Figure_5.jpeg)

- Room temperature
- Low-force molding
- Plastic substrate
- Low-cost/disposable
- Large-area fabrication
- Uniform, reproducible structure
- Simple to control gap dimension

![](_page_34_Picture_13.jpeg)

Fabrication at NIST NanoFab

![](_page_34_Picture_15.jpeg)

## Localized Surface Plasmon Resonance (LSPR)

![](_page_35_Picture_1.jpeg)

#### Plasmonic "Nanodome" Array

![](_page_35_Picture_3.jpeg)

![](_page_35_Figure_4.jpeg)

Modes

**Grating Diffraction (G)** 

Multipole (M)

Dipole (D)

![](_page_35_Picture_5.jpeg)

Finite Difference Time Domain (FDTD) modeling of photonic modes (spatial/size effects)

![](_page_35_Picture_7.jpeg)

Choi and Semancik, Optics Express, 21, 28304

## Label-Free Capture Affinity Biosensor

#### <u>Plasmonic Nanodome</u> <u>Array</u>

![](_page_36_Figure_2.jpeg)

Biomolecular attachment
 to sensor surface

![](_page_36_Figure_4.jpeg)

# induces shift in resonance of localized modes

![](_page_36_Figure_6.jpeg)

![](_page_36_Picture_7.jpeg)

## **Surface Sensitivity**

stacking alternate-charge 5 nm layers to explore surface range and compare to theory 8

Charged polyelectrolyte layers

![](_page_37_Picture_3.jpeg)

**Nanodome Sensor** 

PEI: poly(ethylenimine) PSS: poly(sodium 4styrenesulfonate) PAH: poly(allylamine hydrochloride) Finite Difference Time Domain modeling of photonic modes

![](_page_37_Figure_6.jpeg)

![](_page_37_Picture_7.jpeg)

Choi and Semancik, Nanoscale 5, 8138–8145

## **Protein – Protein Binding Assay**

#### Protein A (0.5 mg/mL) adsorbed on nanodome array and exposed to IgG

![](_page_38_Figure_2.jpeg)

![](_page_38_Figure_3.jpeg)

Resonance Mode	Κ <sub>D</sub> (μΜ)	Detection Limit (nM)
Dipole	0.693	0.131
Multipole	0.672	0.767
Grating Diffraction	0.690	1.69

K<sub>D</sub> ~ 0.53 μM measured previously Lu et al. Appl. Phys. Lett. 93, 11113

![](_page_38_Picture_6.jpeg)

## Recent Plasmonics Studies: Gas Sensing with Holes and a Camera

![](_page_39_Figure_1.jpeg)

NIST

(with George Washington Univ.)

## Outline

Chemiresistor Array

application-adaptable gas sensing

![](_page_40_Picture_3.jpeg)

100 μm elements

Plasmonic Optical Sensor Platform

gas-phase and condensed-phase sensing

![](_page_40_Picture_7.jpeg)

380 nm features

## Microscale Electrochemical Device

biochemical characterization

DNA on 500 µm working electrode

![](_page_40_Picture_12.jpeg)

![](_page_40_Picture_13.jpeg)

![](_page_40_Picture_14.jpeg)

## **Electrochemical Biosensing**

- Surface Immobilized biomolecules
- Microheater-Based T Control, but ~ 20 °C 80 °C (not 20 °C 480 °C)
- T<sub>m</sub> Measurements as a Property Indicator (biomolecule stability or binding-based change in stability)

Drug discovery & quality control

Medical diagnostics

![](_page_41_Figure_6.jpeg)

![](_page_41_Picture_7.jpeg)

**G-Quadruplex DNA** 

![](_page_41_Picture_9.jpeg)

## **Electrochemical Sensing with Temperature Control**

#### moving toward <u>smaller-volume</u>, <u>electronic</u> devices

#### Examples of prior electrochemical device research involving temperature:

T-dependent hot wire electrochemistry

Flechsig, Peter, Hartwich, Wang, Grundler, Langmuir 21, 7848-7853

Peltier heater-based electrochemical measurements

Yang, Hsieh, Patterson, Ferguson, Eisenstein, Plaxco, Soh Angew. Chem. Int. Ed. 53, 3163-3167

#### Present work:

- Wafer-based planar microscale fabrication
- Small-footprint elements small volume sample analyses
- Integrated, localized heater (dedicated to each element)
- Potentially faster T sweeps and T programming
- Compatible with electronic microarray development

![](_page_42_Figure_13.jpeg)

#### 10 µL (moving toward 100nL)

![](_page_42_Picture_15.jpeg)

![](_page_42_Picture_16.jpeg)

![](_page_42_Picture_17.jpeg)

## **Miniature Temperature-Controlled Electrochemical Device**

#### Wafer-Based Planar Fabrication 3-electrode platform with microheater

![](_page_43_Figure_2.jpeg)

![](_page_43_Figure_3.jpeg)

![](_page_43_Picture_4.jpeg)

![](_page_43_Picture_5.jpeg)

#### **NIST NanoFab**

![](_page_43_Picture_7.jpeg)

Sputter Cluster Deposition Tool (Ion Milling Tool – not shown)

![](_page_43_Picture_9.jpeg)

## **Feasibility for 2 Potential Application Areas**

perform studies on hybridization and ligand binding interactions using microscale platforms and thiol-tethered & electroactively tagged biomolecular probes

![](_page_44_Figure_2.jpeg)

- Disease screening single nucleotide polymorphism (SNP) detection
- Drug discovery detection of property changes associated with binding events for (small molecule) drugs

![](_page_44_Figure_5.jpeg)

#### Monitor:

- binding-based
  electron transfer
  (hybridization)
- conformational/distancebased electron transfer
- thermally-induced dehybridization

![](_page_44_Picture_10.jpeg)

## **Duplex Melting Curve Analysis**

![](_page_45_Figure_1.jpeg)

## **Reproducibility of Duplex Electrochemical Melting**

![](_page_46_Figure_1.jpeg)

![](_page_46_Figure_2.jpeg)

•  $T_m(day1) = 27.6 \text{ °C}, T_m(day2) = 27.1 \text{ °C} \text{ and } T_m(day3) = 28.0 \text{ °C}$ 

•  $T_m(average) = 27.6 \pm 0.4 \, {}^{\circ}C$ 

Z. Shen, H. O Sintim and S. Semancik, Analytica Chimica Acta 853, 265-270

![](_page_46_Picture_6.jpeg)

## T<sub>m</sub> Detection of Single Nucleotide Polymorphism (SNP)

 SNP detection can be useful for predicting susceptibility to disease and drug metabolism

- Traditionally SNP detection employs optical melt-curve analysis
- Electrochemical measurements offer an electronic alternative

![](_page_47_Figure_4.jpeg)

explore dehybridization with increased temperature for varied cases

![](_page_47_Picture_6.jpeg)

## Single Nucleotide Polymorphism (SNP) Detection

Probe A (full match): 5'-SH-C6H12-TTT ACC TTT ATT -3' Probe A1 (1 mismatch): 5'-SH-C6H12-TTT AC<u>G</u> TTT ATT -3' Probe A2 (2 mismatch): 5'-SH-C6H12-TTT A<u>GG</u> TTT ATT -3' Probe B: 3'-MB-AAA TGG AAA TAA CC-5'

![](_page_48_Picture_2.jpeg)

![](_page_48_Figure_3.jpeg)

•  $T_m(FM) = 27.6 \text{ °C}, T_m(1MM) = 22.5 \text{ °C} \text{ and } T_m(2MM) = 20.3 \text{ °C}$ 

![](_page_48_Picture_5.jpeg)

Z. Shen, H. O Sintim and S. Semancik, Analytica Chimica Acta 853, 265-270

## **Screening for Drug Stabilization Effects**

- Stability changes to detect small molecule drug binding
- Binding increases duplex DNA stability (higher T<sub>m</sub>)

![](_page_49_Figure_3.jpeg)

Diminazene aceturate (DMZ, Berenil)

![](_page_49_Figure_5.jpeg)

Proflavine

![](_page_49_Picture_7.jpeg)

(with U MD and Purdue)

## **Ligand Stabilization of Duplex DNA**

![](_page_50_Figure_1.jpeg)

Melting profiles in 10  $\mu L$  of 2  $\mu mol/L$  cDNA and 13  $\mu mol/L$  ligand in 10 mmol/L PBS with 100 mmol/L NaCl pH 7.4.

(standard deviations given for three replicates)

Robinson, S. M.; Shen, Z.; Askim, J. R.; Montgomery, C. B.; Sintim, H. O.; Semancik, S. Biosensors 9, 54-67.

![](_page_50_Picture_5.jpeg)

## Conclusions

developing measurement concepts for microscale devices that report on chemistry/biochemistry

Multidisciplinary research

- Platform design and fabrication
- Nanomaterials
- Surface/interfacial phenomena
- Varied application areas

![](_page_51_Picture_7.jpeg)